

6061 0.375X.058W

Work Order ID 129068

129068

Wednesday, January 28, 2015 9:06:29 AM

Item ID: D3903-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Spacer
Start Date: 1/28/2015 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 1/28/2015 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: MLS Date: 1501-28 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3903	B

100		0.00							DAS 25 9-89 15-2-6
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100

Hardinge
Hardinge CNC Lathe Small

Memo 0.00
1-TURN AS PER FOLIO FA813 & DWG D3903,
FOLIO REV: N/A
DWG REV: 5
2-DEBURR AS REQUIRED

110	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 25 9-89 15-2-6
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110

QC
Quality Control

Memo 0.00

Work Order ID 129068***129068***

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Wednesday, January 28, 2015 9:06:29 AM

Item ID: D3903-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacer

Start Date: 1/28/2015 Start Qty: 40.00

40

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 15-02-11

① 5.2-10

Picklist Print

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Work Order ID: 129068

129068

Parent Item: D3903-1

D3903-1

Parent Item Name: Spacer

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased			No	100	f	249.1600	0.345	15			

M6061T6T0 375W 058

SL 15-2-6

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT013

249.16

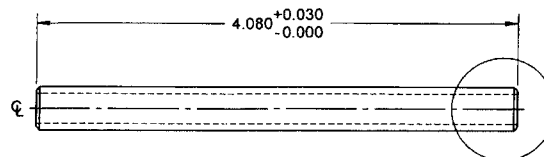
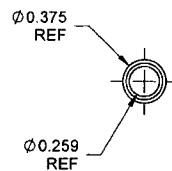
m128833

45.16

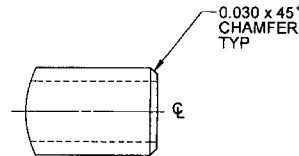
m130510

204

15.0



B2-1
DETAIL A



DETAIL A C3-1
SCALE 2X

D3903-1 SPACER

RELEASED
08/07/15

- NOTES:**
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SEAMLESS TUBING 0.375" OD x 0.058" WALL PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 OR ASTM B210 OR ASTM B241 (REF DART SPEC. M6061T0.313V.058)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.02 lbs

B	CORRECT TYPO Ø0.375 WAS Ø0.313 (ZN A6-1)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3903	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	SPACER	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	